

according to Regulation UK SI 2019/758 and UK SI 2020/1577 as amended

Creation Date 15-Mar-2010

Revision Date 09-Feb-2024

Revision Number 3

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product Description:	1,6-Diaminohexane
Cat No. :	A14212
Synonyms	1,6-Diaminohexane; Hexamethylenediamine
Index No	612-104-00-9
CAS No	124-09-4
EC No	204-679-6
Molecular Formula	C6 H16 N2
REACH registration number	-

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use	
Uses advised against	

Laboratory chemicals. No Information available

1.3. Details of the supplier of the safety data sheet

Company	Avocado Research Chemicals Ltd. (Part of Thermo Fisher Scientific) Shore Road, Heysham Lancashire, LA3 2XY, United Kingdom Office Tel: +44 (0) 1524 850506 Office Fax: +44 (0) 1524 850608
E-mail address	begel.sdsdesk@thermofisher.com
1.4. Emergency telephone number	For information US call: 001-800-227-6701 / Europe call: +32 14 57 52 11 Emergency Number US :001-201-796-7100 / Europe: +32 14 57 52 99

SECTION 2: HAZARDS IDENTIFICATION

CHEMTREC Tel. No. US:001-800-424-9300 / Europe:001-703-527-3887

2.1. Classification of the substance or mixture

CLP Classification - According to GB-CLP Regulations UK SI 2019/720 and UK SI 2020/1567

Physical hazards

Based on available data, the classification criteria are not met

Health hazards

1,6-Diaminohexane

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Acute oral toxicity Acute dermal toxicity Skin Corrosion/Irritation Serious Eye Damage/Eye Irritation Specific target organ toxicity - (single exposure)

Environmental hazards

Based on available data, the classification criteria are not met

Full text of Hazard Statements: see section 16



Signal Word

Danger

Hazard Statements

H314 - Causes severe skin burns and eye damage H335 - May cause respiratory irritation H302 + H312 - Harmful if swallowed or in contact with skin Combustible liquid

Precautionary Statements

P261 - Avoid breathing dust/fume/gas/mist/vapors/spray
P280 - Wear protective gloves/protective clothing/eye protection/face protection
P301 + P330 + P331 - IF SWALLOWED: rinse mouth. Do NOT induce vomiting
P302 + P352 - IF ON SKIN: Wash with plenty of soap and water
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P310 - Immediately call a POISON CENTER or doctor/physician

2.3. Other hazards

Substance is not considered persistent, bioaccumulative and toxic (PBT) / very persistent and very bioaccumulative (vPvB)

Toxicity to Soil Dwelling Organisms Toxic to terrestrial vertebrates This product does not contain any known or suspected endocrine disruptors

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1. Substances

Component	CAS No	EC No	Weight %	CLP Classification - According to GB-CLP Regulations UK SI 2019/720 and UK SI 2020/1567
Hexamethylenediamine	124-09-4	EEC No. 204-679-6	>95	Acute Tox. 4 (H302) Acute Tox. 4 (H312)

1,6-Diaminohexane

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		Skin Corr. 1B (H314) Eye Dam. 1 (H318) STOT SE 3 (H335)

REACH registration number

Full text of Hazard Statements: see section 16

SECTION 4: FIRST AID MEASURES

4.1. Description of first aid measures

Eye Contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Immediate medical attention is required.				
Skin Contact	Wash off immediately with plenty of water for at least 15 minutes. Immediate medical attention is required.				
Ingestion	Do NOT induce vomiting. Call a physician or poison control center immediately.				
Inhalation	Remove to fresh air. If breathing is difficult, give oxygen. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Immediate medical attention is required.				
Self-Protection of the First Aider	Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination.				
4.2. Most important symptoms and	effects, both acute and delayed				
	Causes burns by all exposure routes. Ingestion causes severe swelling, severe damage to the delicate tissue and danger of perforation: Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated				
4.3. Indication of any immediate medical attention and special treatment needed					

Notes to Physician Treat symptomatically.

SECTION 5: FIREFIGHTING MEASURES

5.1. Extinguishing media

Suitable Extinguishing Media

CO₂, dry chemical, dry sand, alcohol-resistant foam. Water mist may be used to cool closed containers.

Extinguishing media which must not be used for safety reasons No information available.

5.2. Special hazards arising from the substance or mixture

Combustible material. Containers may explode when heated. Keep product and empty container away from heat and sources of ignition. Thermal decomposition can lead to release of irritating gases and vapors.

Hazardous Combustion Products

Carbon monoxide (CO), Carbon dioxide (CO₂), Nitrogen oxides (NOx).

5.3. Advice for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Thermal decomposition can lead to release of irritating gases and vapors.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment as required. Remove all sources of ignition. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak. Avoid dust formation.

6.2. Environmental precautions

Should not be released into the environment. See Section 12 for additional Ecological Information. Do not flush into surface water or sanitary sewer system.

6.3. Methods and material for containment and cleaning up

Sweep up and shovel into suitable containers for disposal. Avoid dust formation.

6.4. Reference to other sections

Refer to protective measures listed in Sections 8 and 13.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Wear personal protective equipment/face protection. Keep away from open flames, hot surfaces and sources of ignition. Do not get in eyes, on skin, or on clothing. Avoid dust formation. Do not breathe (dust, vapor, mist, gas). Do not ingest. If swallowed then seek immediate medical assistance.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice. Keep away from food, drink and animal feeding stuffs. Do not eat, drink or smoke when using this product. Remove and wash contaminated clothing and gloves, including the inside, before re-use. Wash hands before breaks and after work.

7.2. Conditions for safe storage, including any incompatibilities

Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat, sparks and flame. Corrosives area.

Technical Rules for Hazardous Substances (TRGS) 510 Class 8A Storage Class (LGK) (Germany)

7.3. Specific end use(s)

Use in laboratories

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

1,6-Diaminohexane

Exposure limits

List source(s): **IRE -** 2021 Code of Practice for the Chemical Agents Regulations, Schedule 1. Published by the Health and Safety Authority

Component	The United Kingdom	European Union	Ireland
Hexamethylenediamine			TWA: 0.5 ppm 8 hr.
			TWA: 2.3 mg/m ³ 8 hr.
			STEL: 1.5 ppm 15 min
			STEL: 6.9 mg/m ³ 15 min

Biological limit values

This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regulatory bodies

Derived No Effect Level (DNEL) / Derived Minimum Effect Level (DMEL)

See table for values

Component	Acute effects local (Inhalation)	Acute effects systemic (Inhalation)	Chronic effects local (Inhalation)	Chronic effects systemic (Inhalation)
Hexamethylenediamine 124-09-4 (>95)	$DNEL = 1.62 mg/m^3$		DNEL = 0.54mg/m ³	

Predicted No Effect Concentration (PNEC)

See values below.

Component	Fresh water	Fresh water	Water Intermittent	Microorganisms in	Soil (Agriculture)
		sediment		sewage treatment	
Hexamethylenediamine 124-09-4 (>95)	PNEC = 0.42mg/L	PNEC = 65.35mg/kg sediment dw	PNEC = 0.32mg/L	PNEC = 29.1mg/L	PNEC = 3.52mg/kg soil dw

Component	Marine water	Marine water sediment	Marine water intermittent	Food chain	Air
Hexamethylenediamine	PNEC = 0.04mg/L	PNEC = 6.54mg/kg			
124-09-4 (>95)		sediment dw			

8.2. Exposure controls

Engineering Measures

Use only under a chemical fume hood. Ensure that eyewash stations and safety showers are close to the workstation location. Use explosion-proof electrical/ventilating/lighting equipment.

Wherever possible, engineering control measures such as the isolation or enclosure of the process, the introduction of process or equipment changes to minimise release or contact, and the use of properly designed ventilation systems, should be adopted to control hazardous materials at source

Personal protective equipment Eye Protection

	•		· ·		
	Hand Protection	Protective gloves			
	Glove material	Breakthrough time	Glove thickness	EU standard	Glove comments
	Butyl rubber	< 45 minutes	0.35 mm	EN 374	(minimum requirement)
_	Skin and body prot	ection Wear ap	propriate protective	gloves and clothing to	o prevent skin exposure.

Goggles (European standard - EN 166)

Inspect gloves before use.

Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves.

1,6-Diaminohexane

(Refer to manufacturer/supplier for information)

Ensure gloves are suitable for the task: Chemical compatability, Dexterity, Operational conditions, User susceptibility, e.g. sensitisation effects, also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion.

Remove gloves with care avoiding skin contamination.

Respiratory Protection	When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. To protect the wearer, respiratory protective equipment must be the correct fit and be used and maintained properly
Large scale/emergency use	Use a NIOSH/MSHA or European Standard EN 136 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced Recommended Filter type: Particulates filter conforming to EN 143
Small scale/Laboratory use	Use a NIOSH/MSHA or European Standard EN 149:2001 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced. Recommended half mask:- Valve filtering: EN405; or; Half mask: EN140; plus filter, EN 141 When RPE is used a face piece Fit Test should be conducted
Environmental exposure controls	Prevent product from entering drains.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical State	Solid			
Appearance Odor Odor Threshold Melting Point/Range Softening Point	Colorless Amine compounds No data available 38 - 41 °C / 100.4 - 105.8 °F No data available			
Boiling Point/Range Flammability (liquid) Flammability (solid,gas) Explosion Limits	204 - 205 °C / 399.2 - 401 °F Combustible liquid Not applicable No information available Lower 0.7 Vol% Upper 6.3 Vol%	@ 760 mmHg Solid		
Flash Point	81 °C / 177.8 °F	Method - No information available		
Autoignition Temperature	310 °C / 590 °F			
Decomposition Temperature	No data available			
рН	12	1% aq. solution		
Viscosity	Not applicable	Solid		
Water Solubility	490 g/l (20°C) No information available			
Solubility in other solvents				
Partition Coefficient (n-octanol/water)				
Component Hexamethylenediamine	log Pow 0.02			
Vapor Pressure	2 mbar @ 50 °C			
Density / Specific Gravity	No data available			
Bulk Density	No data available			
Vapor Density	Not applicable	Solid		
Particle characteristics	No data available			
9.2. Other information				
Molecular Formula Molecular Weight Evaporation Rate	C6 H16 N2 116.21 Not applicable - Solid			

SECTION 10: STABILITY AND REACTIVITY

10.1. Reactivity	None known, based on information available
10.2. Chemical stability	Hygroscopic.
10.3. Possibility of hazardous react	ions
Hazardous Polymerization Hazardous Reactions	Hazardous polymerization does not occur. None under normal processing.
10.4. Conditions to avoid	Incompatible products. Avoid dust formation. Exposure to moist air or water. Heat, flames and sparks.
10.5. Incompatible materials	Strong oxidizing agents.

10.6. Hazardous decomposition products

Carbon monoxide (CO). Carbon dioxide (CO₂). Nitrogen oxides (NOx).

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Product Information

(a) acute toxicity;	
Oral	Category 4
Dermal	Category 4
Inhalation	Based on available data, the classification criteria are not met

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
Hexamethylenediamine	LD50 = 750 mg/kg (Rat)	LD50 = 1110 mg/kg (Rabbit)	-

- (b) skin corrosion/irritation; Category 1 B
- (c) serious eye damage/irritation; Category 1

(d) respiratory or skin sensitization Respiratory Skin	Based on available data, the classification criteria are not met Based on available data, the classification criteria are not met
(e) germ cell mutagenicity;	Based on available data, the classification criteria are not met
(f) carcinogenicity;	Based on available data, the classification criteria are not met
	There are no known carcinogenic chemicals in this product

(g) reproductive toxicity;	Based on available data, the classification criteria are not met
(h) STOT-single exposure;	Category 3
Results / Target organs	Respiratory system.
(i) STOT-repeated exposure;	Based on available data, the classification criteria are not met
Target Organs	None known.
(j) aspiration hazard;	Not applicable Solid
Other Adverse Effects	See actual entry in RTECS for complete information
Symptoms / effects,both acute and delayed	Ingestion causes severe swelling, severe damage to the delicate tissue and danger of perforation. Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated.
11.2. Information on other hazards	

11.2. Information on other hazards

Endocrine Disrupting Properties	Assess endocrine disrupting properties for human health. This product does not contain any
	known or suspected endocrine disruptors.

SECTION 12: ECOLOGICAL INFORMATION

12.1. Toxicity Ecotoxicity effects

1,6-Diaminohexane

Do not empty into drains.

Component	Freshwater Fish	Water Flea	Freshwater Algae
Hexamethylenediamine	Leuciscus idus: LC50: 62	EC50: = 23.4 mg/L, 48h	EC50: = 14.8 mg/L, 96h
	mg/L/96h		(Pseudokirchneriella subcapitata) EC50: = 15 mg/L, 72h
			(Pseudokirchneriella subcapitata)

	Component	Microtox	M-Factor
Γ	Hexamethylenediamine	EC50 = 85 mg/L 2 h	

12.2. Persistence and degradability

Persistence Degradation in sewage treatment plant Soluble in water, Persistence is unlikely, based on information available. No inhibition of bacteria is expected if properly introduced into a biological treatment facility.

12.3. Bioaccumulative potential

Bioaccumulation is unlikely

Component	log Pow	Bioconcentration factor (BCF)
Hexamethylenediamine	0.02	No data available

<u>12.4. Mobility in soil</u>	The product is water soluble, and may spread in water systems . Will likely be mobile in the environment due to its water solubility. Highly mobile in soils
<u>12.5. Results of PBT and vPvB</u> assessment	Substance is not considered persistent, bioaccumulative and toxic (PBT) / very persistent and very bioaccumulative (vPvB).

12.6. Endocrine disrupting properties **Endocrine Disruptor Information**

This product does not contain any known or suspected endocrine disruptors

12.7. Other adverse effects	
Persistent Organic Pollutant	
Ozone Depletion Potential	

This product does not contain any known or suspected substance This product does not contain any known or suspected substance

SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Waste from Residues/Unused Products	Waste is classified as hazardous. Dispose of in accordance with the European Directives on waste and hazardous waste. Dispose of in accordance with local regulations.
Contaminated Packaging	Dispose of this container to hazardous or special waste collection point.
European Waste Catalogue (EWC)	According to the European Waste Catalog, Waste Codes are not product specific, but application specific.
Other Information	Do not flush to sewer. Waste codes should be assigned by the user based on the application for which the product was used. Do not empty into drains. Large amounts will affect pH and harm aquatic organisms. Solutions with high pH-value must be neutralized before discharge.

SECTION 14: TRANSPORT INFORMATION

IMDG/IMO

<u>14.1. UN number</u>	UN2280
14.2. UN proper shipping name	HEXAMETHYLENEDIAMINE, SOLID
14.3. Transport hazard class(es)	8
14.4. Packing group	III
ADR	
<u>14.1. UN number</u>	UN2280
14.2. UN proper shipping name	HEXAMETHYLENEDIAMINE, SOLID
14.3. Transport hazard class(es)	8
14.4. Packing group	III

IATA

<u>14.1. UN number</u> 14.2. UN proper shipping name 14.3. Transport hazard class(es) 14.4. Packing group	UN2280 HEXAMETHYLENEDIAMINE, SOLID 8 III
14.5. Environmental hazards	No hazards identified
14.6. Special precautions for user	No special precautions required.

14.7. Maritime transport in bulk according to IMO instruments

Not applicable, packaged goods

SECTION 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

International Inventories

Europe (EINECS/ELINCS/NLP), China (IECSC), Taiwan (TCSI), Korea (KECL), Japan (ENCS), Japan (ISHL), Canada (DSL/NDSL), Australia (AICS), New Zealand (NZIoC), Philippines (PICCS). US EPA (TSCA) - Toxic Substances Control Act, (40 CFR Part 710)

Component	CAS No	EINECS	ELINCS	NLP	IECSC	TCSI	KECL	ENCS	ISHL
Hexamethylenediamine	124-09-4	204-679-6	-	-	Х	Х	KE-18611	Х	Х
Component	CAS No	TSCA	notific	ation -	DSL	NDSL	AICS	NZIoC	PICCS
			Active-	Inactive					
Hexamethylenediamine	124-09-4	Х	ACT	IVE	Х	-	Х	Х	X

Legend: X - Listed '-' - Not Listed KECL - NIER number or KE number (http://ncis.nier.go.kr/en/main.do)

Authorisation/Restrictions according to EU REACH

Component	CAS No	REACH (1907/2006) - Annex XIV - Substances Subject to Authorization		REACH Regulation (EC 1907/2006) article 59 - Candidate List of Substances of Very High Concern (SVHC)
Hexamethylenediamine	124-09-4	-	Use restricted. See item 75. (see link for restriction details)	-

REACH links

https://echa.europa.eu/substances-restricted-under-reach

Seveso III Directive (2012/18/EC)

Component	CAS No	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Major Accident Notification	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Safety Report Requirements
Hexamethylenediamine	124-09-4	Not applicable	Not applicable

Regulation (EC) No 649/2012 of the European Parliament and of the Council of 4 July 2012 concerning the export and import of dangerous chemicals

Not applicable

Contains component(s) that meet a 'definition' of per & poly fluoroalkyl substance (PFAS)? Not applicable

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work .

National Regulations

UK - Take note of Control of Substances Hazardous to Health Regulations (COSHH) 2002 and 2005 Amendment

WGK Classification

See table for values

Component	Germany - Water Classification (AwSV)	Germany - TA-Luft Class
Hexamethylenediamine	WGK1	Class I : 20 mg/m ³ (Massenkonzentration)

Component	France - INRS (Tables of occupational diseases)
Hexamethylenediamine	Tableaux des maladies professionnelles (TMP) - RG 49, RG 49 bis

15.2. Chemical safety assessment

A Chemical Safety Assessment/Report (CSA/CSR) has not been conducted

SECTION 16: OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3

H302 - Harmful if swallowed

H312 - Harmful in contact with skin

H314 - Causes severe skin burns and eye damage

H318 - Causes serious eye damage

H335 - May cause respiratory irritation

Legend

CAS - Chemical Abstracts Service EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances PICCS - Philippines Inventory of Chemicals and Chemical Substances IECSC - Chinese Inventory of Existing Chemical Substances KECL - Korean Existing and Evaluated Chemical Substances	TSCA - United States Toxic Substances Control Act Section 8(b) Inventory al DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List ENCS - Japanese Existing and New Chemical Substances AICS - Australian Inventory of Chemical Substances NZIOC - New Zealand Inventory of Chemicals
WEL - Workplace Exposure Limit ACGIH - American Conference of Governmental Industrial Hygienists DNEL - Derived No Effect Level RPE - Respiratory Protective Equipment LC50 - Lethal Concentration 50% NOEC - No Observed Effect Concentration PBT - Persistent, Bioaccumulative, Toxic	 TWA - Time Weighted Average IARC - International Agency for Research on Cancer Predicted No Effect Concentration (PNEC) LD50 - Lethal Dose 50% EC50 - Effective Concentration 50% POW - Partition coefficient Octanol:Water vPvB - very Persistent, very Bioaccumulative
ADR - European Agreement Concerning the International Carriage of Dangerous Goods by Road IMO/IMDG - International Maritime Organization/International Maritime Dangerous Goods Code OECD - Organisation for Economic Co-operation and Development BCF - Bioconcentration factor	ICAO/IATA - International Civil Aviation Organization/International Air Transport Association MARPOL - International Convention for the Prevention of Pollution from Ships ATE - Acute Toxicity Estimate VOC - (Volatile Organic Compound)

Key literature references and sources for data

https://echa.europa.eu/information-on-chemicals

Suppliers safety data sheet, Chemadvisor - LOLI, Merck index, RTECS

Training Advice

Chemical hazard awareness training, incorporating labelling, Safety Data Sheets (SDS), Personal Protective Equipment (PPE) and hygiene.

Use of personal protective equipment, covering appropriate selection, compatibility, breakthrough thresholds, care, maintenance, fit and standards.

First aid for chemical exposure, including the use of eye wash and safety showers.

Revision Date 09-Feb-2024

Prepared By Creation Date Revision Date Revision Summary Health, Safety and Environmental Department 15-Mar-2010 09-Feb-2024 New emergency telephone response service provider.

This safety data sheet complies with Regulation UK SI 2019/758 and UK SI 2020/1577 as amended.

. Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of Safety Data Sheet