

## SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

### 1.1. Product identifier

Product Description: Graphite ink for tantalum capacitors  
Cat No. : 42193

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Laboratory chemicals.  
Uses advised against No Information available

### 1.3. Details of the supplier of the safety data sheet

#### Company

Avocado Research Chemicals Ltd.  
(Part of Thermo Fisher Scientific)  
Shore Road, Heysham  
Lancashire, LA3 2XY,  
United Kingdom  
Office Tel: +44 (0) 1524 850506  
Office Fax: +44 (0) 1524 850608

E-mail address begel.sdsdesk@thermofisher.com

### 1.4. Emergency telephone number

For information **US** call: 001-800-227-6701 / **Europe** call: +32 14 57 52 11  
Emergency Number **US**:001-201-796-7100 / **Europe**: +32 14 57 52 99  
**CHEMTREC** Tel. No. **US**:001-800-424-9300 / **Europe**:001-703-527-3887

## SECTION 2: HAZARDS IDENTIFICATION

### 2.1. Classification of the substance or mixture

#### CLP Classification - According to GB-CLP Regulations UK SI 2019/720 and UK SI 2020/1567

##### **Physical hazards**

Based on available data, the classification criteria are not met

##### **Health hazards**

Based on available data, the classification criteria are not met

##### **Environmental hazards**

Based on available data, the classification criteria are not met

# SAFETY DATA SHEET

Graphite ink for tantalum capacitors

Revision Date 17-Mar-2024

Full text of Hazard Statements: see section 16

## 2.2. Label elements

None required

## 2.3. Other hazards

This product does not contain any known or suspected endocrine disruptors

## SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

### 3.2. Mixtures

Component	CAS No	EC No	Weight %	CLP Classification - According to GB-CLP Regulations UK SI 2019/720 and UK SI 2020/1567
Water	7732-18-5	231-791-2	68.20	-
Graphite	7782-42-5	EEC No. 231-955-3	31.20	-
Non-hazardous resins	N/A		0.3	-
Ammonium hydroxide	1336-21-6	215-647-6	0.30	Skin Corr. 1B (H314) Eye Dam. 1 (H318) STOT SE 3 (H335) Aquatic Acute 1 (H400) Aquatic Chronic 2 (H411)

Component	Specific concentration limits (SCL's)	M-Factor	Component notes
Ammonium hydroxide	STOT SE 3 (H335) :: C>=5%	1	-

Full text of Hazard Statements: see section 16

## SECTION 4: FIRST AID MEASURES

### 4.1. Description of first aid measures

<b>Eye Contact</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
<b>Skin Contact</b>	Wash off immediately with plenty of water for at least 15 minutes. Get medical attention immediately if symptoms occur.
<b>Ingestion</b>	Clean mouth with water and drink afterwards plenty of water. Get medical attention if symptoms occur.
<b>Inhalation</b>	Remove to fresh air. Get medical attention immediately if symptoms occur.
<b>Self-Protection of the First Aider</b>	No special precautions required.

### 4.2. Most important symptoms and effects, both acute and delayed

# SAFETY DATA SHEET

Graphite ink for tantalum capacitors

Revision Date 17-Mar-2024

None reasonably foreseeable.

## 4.3. Indication of any immediate medical attention and special treatment needed

**Notes to Physician** Treat symptomatically.

## SECTION 5: FIREFIGHTING MEASURES

### 5.1. Extinguishing media

#### **Suitable Extinguishing Media**

Not combustible.

#### **Extinguishing media which must not be used for safety reasons**

No information available.

### 5.2. Special hazards arising from the substance or mixture

Thermal decomposition can lead to release of irritating gases and vapors.

#### **Hazardous Combustion Products**

Carbon monoxide (CO), Carbon dioxide (CO<sub>2</sub>), Nitrogen oxides (NO<sub>x</sub>), Ammonia.

### 5.3. Advice for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

## SECTION 6: ACCIDENTAL RELEASE MEASURES

### 6.1. Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation. Use personal protective equipment as required.

### 6.2. Environmental precautions

Do not flush into surface water or sanitary sewer system.

### 6.3. Methods and material for containment and cleaning up

Sweep up and shovel into suitable containers for disposal.

### 6.4. Reference to other sections

Refer to protective measures listed in Sections 8 and 13.

## SECTION 7: HANDLING AND STORAGE

### 7.1. Precautions for safe handling

Wear personal protective equipment/face protection. Ensure adequate ventilation. Avoid contact with skin, eyes or clothing. Avoid ingestion and inhalation.

#### **Hygiene Measures**

Handle in accordance with good industrial hygiene and safety practice. Keep away from food, drink and animal feeding stuffs. Do not eat, drink or smoke when using this product. Remove and wash contaminated clothing and gloves, including the inside, before re-use. Wash hands before breaks and after work.

### 7.2. Conditions for safe storage, including any incompatibilities

# SAFETY DATA SHEET

Graphite ink for tantalum capacitors

Revision Date 17-Mar-2024

Keep container tightly closed in a dry and well-ventilated place.

**Technical Rules for Hazardous Substances (TRGS) 510** Class 10  
**Storage Class (LGK) (Germany)**

## 7.3. Specific end use(s)

Use in laboratories

## SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

### 8.1. Control parameters

#### Exposure limits

List source(s): **UK** - EH40/2005 Work Exposure Limits, Fourth edition. Published 2020. **IRE** - 2021 Code of Practice for the Chemical Agents Regulations, Schedule 1. Published by the Health and Safety Authority

Component	The United Kingdom	European Union	Ireland
Graphite	STEL: 30 mg/m <sup>3</sup> 15 min STEL: 12 mg/m <sup>3</sup> 15 min TWA: 10 mg/m <sup>3</sup> 8 hr TWA: 4 mg/m <sup>3</sup> 8 hr		TWA: 2 mg/m <sup>3</sup> 8 hr. all forms except fibres; respirable fraction STEL: 6 mg/m <sup>3</sup> 15 min

#### Biological limit values

This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regulatory bodies

#### Derived No Effect Level (DNEL) / Derived Minimum Effect Level (DMEL)

See table for values

Component	Acute effects local (Inhalation)	Acute effects systemic (Inhalation)	Chronic effects local (Inhalation)	Chronic effects systemic (Inhalation)
Graphite 7782-42-5 ( 31.20 )			DNEL = 1.2mg/m <sup>3</sup>	DNEL = 1.2mg/m <sup>3</sup>

#### Predicted No Effect Concentration (PNEC)

No information available.

### 8.2. Exposure controls

#### Engineering Measures

Ensure adequate ventilation, especially in confined areas.

Wherever possible, engineering control measures such as the isolation or enclosure of the process, the introduction of process or equipment changes to minimise release or contact, and the use of properly designed ventilation systems, should be adopted to control hazardous materials at source

#### Personal protective equipment

##### Eye Protection

Wear safety glasses with side shields (or goggles) (European standard - EN 166)

##### Hand Protection

Protective gloves

Glove material	Breakthrough time	Glove thickness	EU standard	Glove comments
Neoprene gloves	480 minutes	0.6 mm	EN 374	(minimum requirement)

# SAFETY DATA SHEET

Graphite ink for tantalum capacitors

Revision Date 17-Mar-2024

**Skin and body protection** Long sleeved clothing.

Inspect gloves before use.

Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. (Refer to manufacturer/supplier for information)

Ensure gloves are suitable for the task: Chemical compatibility, Dexterity, Operational conditions, User susceptibility, e.g. sensitisation effects, also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion.

Remove gloves with care avoiding skin contamination.

**Respiratory Protection** When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. To protect the wearer, respiratory protective equipment must be the correct fit and be used and maintained properly

**Large scale/emergency use** In case of insufficient ventilation, wear suitable respiratory equipment  
**Recommended Filter type:** Multi-purpose/ABEK conforming to EN14387

**Small scale/Laboratory use** Use a NIOSH/MSHA or European Standard EN 149:2001 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced. When RPE is used a face piece Fit Test should be conducted

**Environmental exposure controls** Prevent product from entering drains. Do not allow material to contaminate ground water system. Local authorities should be advised if significant spillages cannot be contained.

## SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

### 9.1. Information on basic physical and chemical properties

<b>Physical State</b>	Liquid paste Solid	
<b>Appearance</b>	Black	
<b>Odor</b>	Ammoniacal	
<b>Odor Threshold</b>	No data available	
<b>Melting Point/Range</b>	No data available	
<b>Softening Point</b>	No data available	
<b>Boiling Point/Range</b>	100 °C / 212 °F	
<b>Flammability (liquid)</b>	Not applicable	Solid
<b>Flammability (solid,gas)</b>	Not applicable	Liquid
<b>Explosion Limits</b>	No data available	
<b>Flash Point</b>	No information available	<b>Method -</b> No information available
<b>Autoignition Temperature</b>	No data available	
<b>Decomposition Temperature</b>	No data available	
<b>pH</b>	No information available	
<b>Viscosity</b>	Not applicable	Solid
<b>Water Solubility</b>	Miscible	
<b>Solubility in other solvents</b>	No information available	
<b>Partition Coefficient (n-octanol/water)</b>		
<b>Vapor Pressure</b>	23 hPa @ 20 °C	
<b>Density / Specific Gravity</b>	No data available	
<b>Bulk Density</b>	Not applicable	Liquid
<b>Vapor Density</b>	Not applicable	Solid
<b>Particle characteristics</b>	Not applicable (liquid)	

### 9.2. Other information

**Evaporation Rate** Not applicable - Solid

## SECTION 10: STABILITY AND REACTIVITY

# SAFETY DATA SHEET

Graphite ink for tantalum capacitors

Revision Date 17-Mar-2024

**10.1. Reactivity** None known, based on information available

**10.2. Chemical stability** Stable under normal conditions.

**10.3. Possibility of hazardous reactions**

**Hazardous Polymerization** No information available.  
**Hazardous Reactions** None under normal processing.

**10.4. Conditions to avoid** Incompatible products. Excess heat.

**10.5. Incompatible materials** None known.

**10.6. Hazardous decomposition products** Carbon monoxide (CO). Carbon dioxide (CO<sub>2</sub>). Nitrogen oxides (NO<sub>x</sub>). Ammonia.

## SECTION 11: TOXICOLOGICAL INFORMATION

**11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008**

**Product Information**

**(a) acute toxicity;**  
**Oral** Based on available data, the classification criteria are not met  
**Dermal** No data available  
**Inhalation** No data available

**Toxicology data for the components**

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
Water	-	-	-
Graphite	-	-	LC50 > 2000 mg/m <sup>3</sup> ( Rat ) 4 h
Ammonium hydroxide	LD50 > 350 mg/kg (Rat)	-	-

**(b) skin corrosion/irritation;** No data available

**(c) serious eye damage/irritation;** No data available

**(d) respiratory or skin sensitization;**  
**Respiratory** No data available  
**Skin** No data available

**(e) germ cell mutagenicity;** No data available

**(f) carcinogenicity;** No data available  
There are no known carcinogenic chemicals in this product

**(g) reproductive toxicity;** No data available

**(h) STOT-single exposure;** No data available

# SAFETY DATA SHEET

Graphite ink for tantalum capacitors

Revision Date 17-Mar-2024

(i) STOT-repeated exposure; No data available  
Target Organs No information available.

(j) aspiration hazard; Not applicable  
Solid

Symptoms / effects, both acute and delayed No information available.

## 11.2. Information on other hazards

**Endocrine Disrupting Properties** Assess endocrine disrupting properties for human health. This product does not contain any known or suspected endocrine disruptors.

## SECTION 12: ECOLOGICAL INFORMATION

### 12.1. Toxicity

**Ecotoxicity effects** Contains a substance which is: Very toxic to aquatic organisms. The product contains following substances which are hazardous for the environment.

Component	Freshwater Fish	Water Flea	Freshwater Algae
Graphite	LC50: > 100 mg/L, 96h semi-static (Danio rerio)		
Ammonium hydroxide	0.53 mg/l LC50 96h 0.75 - 3.4 mg/l LC50 96h 8.2 mg/L LC50 96h	EC50: 0.66 mg/L/48h	-

Component	Microtox	M-Factor
Ammonium hydroxide	-	1

### 12.2. Persistence and degradability

**Persistence** Miscible with water, Persistence is unlikely, based on information available.  
**Degradation in sewage treatment plant** Contains substances known to be hazardous to the environment or not degradable in waste water treatment plants.

**12.3. Bioaccumulative potential** Bioaccumulation is unlikely

**12.4. Mobility in soil** The product is water soluble, and may spread in water systems Will likely be mobile in the environment due to its water solubility. Highly mobile in soils

**12.5. Results of PBT and vPvB assessment** No data available for assessment.

### 12.6. Endocrine disrupting properties

**Endocrine Disruptor Information** This product does not contain any known or suspected endocrine disruptors

### 12.7. Other adverse effects

**Persistent Organic Pollutant** This product does not contain any known or suspected substance  
**Ozone Depletion Potential** This product does not contain any known or suspected substance

# SAFETY DATA SHEET

Graphite ink for tantalum capacitors

Revision Date 17-Mar-2024

## SECTION 13: DISPOSAL CONSIDERATIONS

### 13.1. Waste treatment methods

<b>Waste from Residues/Unused Products</b>	Chemical waste generators must determine whether a discarded chemical is classified as a hazardous waste. Consult local, regional, and national hazardous waste regulations to ensure complete and accurate classification.
<b>Contaminated Packaging</b>	Empty remaining contents. Dispose of in accordance with local regulations. Do not re-use empty containers.
<b>European Waste Catalogue (EWC)</b>	According to the European Waste Catalog, Waste Codes are not product specific, but application specific.
<b>Other Information</b>	Do not flush to sewer.

## SECTION 14: TRANSPORT INFORMATION

**IMDG/IMO** Not regulated

**14.1. UN number**  
**14.2. UN proper shipping name**  
**14.3. Transport hazard class(es)**  
**14.4. Packing group**

**ADR** Not regulated

**14.1. UN number**  
**14.2. UN proper shipping name**  
**14.3. Transport hazard class(es)**  
**14.4. Packing group**

**IATA** Not regulated

**14.1. UN number**  
**14.2. UN proper shipping name**  
**14.3. Transport hazard class(es)**  
**14.4. Packing group**

**14.5. Environmental hazards** No hazards identified

**14.6. Special precautions for user** No special precautions required.

**14.7. Maritime transport in bulk according to IMO instruments** Not applicable, packaged goods

## SECTION 15: REGULATORY INFORMATION

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### International Inventories

Europe (EINECS/ELINCS/NLP), China (IECSC), Taiwan (TCSI), Korea (KECL), Japan (ENCS), Japan (ISHL), Canada (DSL/NDSL), Australia (AICS), New Zealand (NZIoC), Philippines (PICCS). US EPA (TSCA) - Toxic Substances Control Act, (40 CFR Part 710)

Component	CAS No	EINECS	ELINCS	NLP	IECSC	TCSI	KECL	ENCS	ISHL
Water	7732-18-5	231-791-2	-	-	X	X	KE-35400	X	-



# SAFETY DATA SHEET

Graphite ink for tantalum capacitors

Revision Date 17-Mar-2024

Graphite	7782-42-5	231-955-3	-	-	X	X	X	-	-
Non-hazardous resins	N/A	-	-	-	-	-	-	-	-
Ammonium hydroxide	1336-21-6	215-647-6	-	-	X	X	KE-01688	X	X

Component	CAS No	TSCA	TSCA Inventory notification - Active-Inactive	DSL	NDSL	AICS	NZIoC	PICCS
Water	7732-18-5	X	ACTIVE	X	-	X	X	X
Graphite	7782-42-5	X	ACTIVE	X	-	X	X	X
Non-hazardous resins	N/A	-	-	-	-	-	-	-
Ammonium hydroxide	1336-21-6	X	ACTIVE	X	-	X	X	X

**Legend:** X - Listed '-' - Not Listed

**KECL** - NIER number or KE number (<http://ncis.nier.go.kr/en/main.do>)

## Authorisation/Restrictions according to EU REACH

Component	CAS No	REACH (1907/2006) - Annex XIV - Substances Subject to Authorization	REACH (1907/2006) - Annex XVII - Restrictions on Certain Dangerous Substances	REACH Regulation (EC 1907/2006) article 59 - Candidate List of Substances of Very High Concern (SVHC)
Water	7732-18-5	-	-	-
Graphite	7782-42-5	-	-	-
Non-hazardous resins	N/A	-	-	-
Ammonium hydroxide	1336-21-6	-	Use restricted. See item 75. (see link for restriction details) Use restricted. See item 65. (see link for restriction details)	-

### REACH links

<https://echa.europa.eu/substances-restricted-under-reach>

## Seveso III Directive (2012/18/EC)

Component	CAS No	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Major Accident Notification	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Safety Report Requirements
Water	7732-18-5	Not applicable	Not applicable
Graphite	7782-42-5	Not applicable	Not applicable
Non-hazardous resins	N/A	Not applicable	Not applicable
Ammonium hydroxide	1336-21-6	Not applicable	Not applicable

## Regulation (EC) No 649/2012 of the European Parliament and of the Council of 4 July 2012 concerning the export and import of dangerous chemicals

Not applicable

## Contains component(s) that meet a 'definition' of per & poly fluoroalkyl substance (PFAS)?

Not applicable

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work .

## National Regulations

**UK** - Take note of Control of Substances Hazardous to Health Regulations (COSHH) 2002 and 2005 Amendment

## WGK Classification

Water endangering class = 1 (self classification)

Component	Germany - Water Classification (AwSV)	Germany - TA-Luft Class
Graphite	nwg	

# SAFETY DATA SHEET

Graphite ink for tantalum capacitors

Revision Date 17-Mar-2024

Ammonium hydroxide	WGK2
--------------------	------

Component	France - INRS (Tables of occupational diseases)
Graphite	Tableaux des maladies professionnelles (TMP) - RG 16 Tableaux des maladies professionnelles (TMP) - RG 25

Component	Switzerland - Ordinance on the Reduction of Risk from handling of hazardous substances preparation (SR 814.81)	Switzerland - Ordinance on Incentive Taxes on Volatile Organic Compounds (OVOC)	Switzerland - Ordinance of the Rotterdam Convention on the Prior Informed Consent Procedure
Ammonium hydroxide 1336-21-6 ( 0.30 )	Prohibited and Restricted Substances		

## 15.2. Chemical safety assessment

Chemical Safety Assessment/Reports (CSA/CSR) are not required for mixtures

## SECTION 16: OTHER INFORMATION

### Full text of H-Statements referred to under sections 2 and 3

H314 - Causes severe skin burns and eye damage

H318 - Causes serious eye damage

H335 - May cause respiratory irritation

H400 - Very toxic to aquatic life

H411 - Toxic to aquatic life with long lasting effects

### Legend

**CAS** - Chemical Abstracts Service

**EINECS/ELINCS** - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

**PICCS** - Philippines Inventory of Chemicals and Chemical Substances

**IECSC** - Chinese Inventory of Existing Chemical Substances

**KECL** - Korean Existing and Evaluated Chemical Substances

**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory

**DSL/NDL** - Canadian Domestic Substances List/Non-Domestic Substances List

**ENCS** - Japanese Existing and New Chemical Substances

**AICS** - Australian Inventory of Chemical Substances

**NZIoC** - New Zealand Inventory of Chemicals

**WEL** - Workplace Exposure Limit

**ACGIH** - American Conference of Governmental Industrial Hygienists

**DNEL** - Derived No Effect Level

**RPE** - Respiratory Protective Equipment

**LC50** - Lethal Concentration 50%

**NOEC** - No Observed Effect Concentration

**PBT** - Persistent, Bioaccumulative, Toxic

**TWA** - Time Weighted Average

**IARC** - International Agency for Research on Cancer Predicted No Effect Concentration (PNEC)

**LD50** - Lethal Dose 50%

**EC50** - Effective Concentration 50%

**POW** - Partition coefficient Octanol:Water

**vPvB** - very Persistent, very Bioaccumulative

**ADR** - European Agreement Concerning the International Carriage of Dangerous Goods by Road

**IMO/IMDG** - International Maritime Organization/International Maritime Dangerous Goods Code

**OECD** - Organisation for Economic Co-operation and Development

**BCF** - Bioconcentration factor

**Key literature references and sources for data**

<https://echa.europa.eu/information-on-chemicals>

Suppliers safety data sheet, Chemadvisor - LOLI, Merck index, RTECS

**ICAO/IATA** - International Civil Aviation Organization/International Air Transport Association

**MARPOL** - International Convention for the Prevention of Pollution from Ships

**ATE** - Acute Toxicity Estimate

**VOC** - (Volatile Organic Compound)

**Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP]:**

**Physical hazards** On basis of test data

**Health Hazards** Calculation method

**Environmental hazards** Calculation method

# SAFETY DATA SHEET

Graphite ink for tantalum capacitors

Revision Date 17-Mar-2024

---

## Training Advice

Chemical hazard awareness training, incorporating labelling, Safety Data Sheets (SDS), Personal Protective Equipment (PPE) and hygiene.

## Prepared By

Health, Safety and Environmental Department

## Revision Date

17-Mar-2024

## Revision Summary

New emergency telephone response service provider.

**This safety data sheet complies with Regulation UK SI 2019/758 and UK SI 2020/1577 as amended.**

## Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

**End of Safety Data Sheet**